

Applicant: Kari Sipilä et al.
Application No.: 09/881,608
Art Unit: 1731

Claim Listing

1. (currently amended) In a method of arranging raw material, energy and waste management of a production plant manufacturing pulp, paper, or board from recycled fibres, which plant receives and processes

a first stream of waste material, and

a second stream of waste material, both streams being produced by a residential community, and being presorted and/or separately collected,

so that the first stream of waste material mainly contains combustible waste to be used

as fuel in the production of energy required by the production plant, and

the second stream of waste material mainly contains waste paper and/or board to be used as fibre raw material of the production plant,

said second stream being passed to a pulping stage, to a cleaning and screening stage

and to a fibre processing line comprising at least one of the stages of

~~fractionating, deinking, bleaching, pulp drying and papermaking; and~~

papermaking; and said at least one of the stages producing rejects, said rejects

being from ~~said at least one of the stages~~ are used as fuel in the production of energy,

wherein the improvement comprises passing the first stream of waste material to a

screening stage in which a residual paper-and board-rich fraction is separated

from the first stream and passed to the pulping stage where it is processed

either together with the second stream of waste material or separately from it

to be used as fibre raw material in the manufacture of pulp, paper or board.

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2. (previously amended) The method of claim 1 wherein the production plant produces waste fractions containing raw material and energy as a by-product of the production plant processes, said waste fractions comprising at least rejects and sludges produced in the fibre processing stages, and said waste fractions are utilized within the production plant either as raw material or as energy, or said fractions are separated such that they can be usefully used outside the production plant.

3. (currently amended) The method of claim 2 wherein the first stream of waste material after passing the screening stage and from which the residual paper and board rich fraction has been separated; and the rejects from said second stream are both gasified and the thus obtained gas is used in a coal, natural gas or oil fired power plant as secondary fuel.

4. (previously amended) The method of claim 1 wherein the manufacture of pulp, paper, or board generates waste comprising a fibre fraction not used as raw material in the pulp, paper or board manufacturing process, and wherein said waste is passed to the production of energy to serve as fuel.

5. (currently amended) The method of claim 4 wherein the first stream of waste material after passing the screening stage and from which the residual paper and board rich fraction has been separated; and the rejects from said second stream are gasified and the thus obtained gas is used in a coal, natural gas or oil fired power plant as secondary fuel.

6. (currently amended) The method of claim 1 wherein a portion of the combustible waste of the first stream of waste material from which the residual paper and board rich fraction has been separated by ~~passes~~ the screening stage ~~and~~ is gasified and the thus obtained gas is used as fuel in a gas turbine.

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7. (currently amended) The method of 1 wherein the combustible waste of the first stream of waste material from which the residual paper and board rich fraction has been separated by after passing the screening stage ~~which is used as fuel is gasified~~ to produce combustible gas, and the combustible gas produced by gasifying the combustible waste is used for producing hot drying air for the hot-air drying of pulp, paper or board.

8. (previously amended) The method of claim 7 wherein drying of pulp, paper or board is accomplished solely as hot-air drying without any drying stages that require the use of steam.

9. (previously amended) The method of claim 1 wherein ash is generated as a by-product in the production of energy, said ash being used as filler in the manufacture of paper or board.

10. (original) The method of claim 9 wherein the ash used as filler in the manufacture of paper or board is produced by burning or by gasifying a sorted waste paper fraction in a separate combustion boiler or gasification reactor intended for this use.

11. (previously amended) The method of claim 9 wherein the ash used as filler in the manufacture of paper or board is produced from ash from a combustion boiler or a gasification reactor by means of after-incineration or another purification process.

12. (previously amended) The method of claim 9 wherein ash, generated as a by-product in the production of energy, is fractionated and a best quality fraction of the ash produced in the production of energy is used in the manufacture of paper or board and other ash fractions are utilized in other ways.

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13. (previously amended) The method of claim 12, wherein the other ash fractions are utilized in at the manufacture of cement or earthwork.

14. (original) The method of claim 1 wherein ash produced in the production of energy is used on flue gas scrubbers of power plants for cleaning flue gases.

15. (original) The method of claim 1 wherein paper or board is manufactured by means of multi-layer web forming, in which connection pulp produced from different waste paper fractions is used for different layers of paper or board.

16. (currently amended) The method of claim 1 wherein paper and/or board is manufactured on two or more manufacturing lines, using different types of waste paper fractions as fibre raw material.

17. (original) The method of claim 16 wherein fibre waste and/or circulation water from a first manufacturing line is passed to a second manufacturing line.

18. (original) The method of claim 1 wherein the production plant has a fresh water need, and wherein at least part of the fresh water need of the production plant is taken from a waste water treatment plant of the residential community as purified waste water, which is passed for use through a fresh water treatment system of the production plant.

19. (original) The method of claim 18 wherein the waste water is purified by distillation utilizing waste heats generated in the production of energy and the thus distilled water is used in the production processes to replace some fresh water.

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20. (original) The method of claim 19 wherein distillation is used for purifying the production plant's own waste waters for recycling or for reducing the waste water load of the residential community.

21. (original) The method of claim 1 wherein waste waters generated in the production plant are passed to a waste water treatment plant of the residential community for purification.

22-48. (cancelled)